



Véronique Beauvois, Ir. 2021-2022





General definition:

-Earth's ground considered for electrical installations as a reference of 0V

-Variable electrical conductivity – naturally electrical currents are flowing.

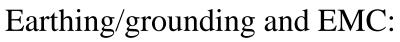
Key-roles:

- Lightning current flowing
- Leakage current flowing
- Protection of persons

(IEC 364 – Electrical Installations of Buildings

& IEC 50164 – Lightning protection components)

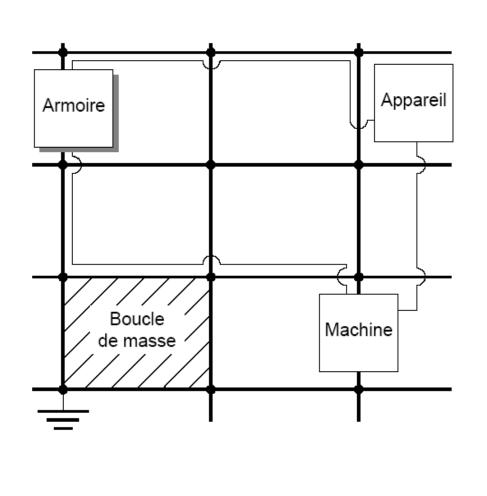




For a lot of EMC phenomena (transient disturbances, HF currents...), earthing conductors are not efficient as they are very long and the used topology means a high impedance versus HF. The only solution is **meshing** to get **equipotentiality**. Mesh size: $\pm \lambda/10$.

All electrical elements, components, should be connected as shielding, screens, CM connections of filters (remember some remarks on good implementation in *Components*).



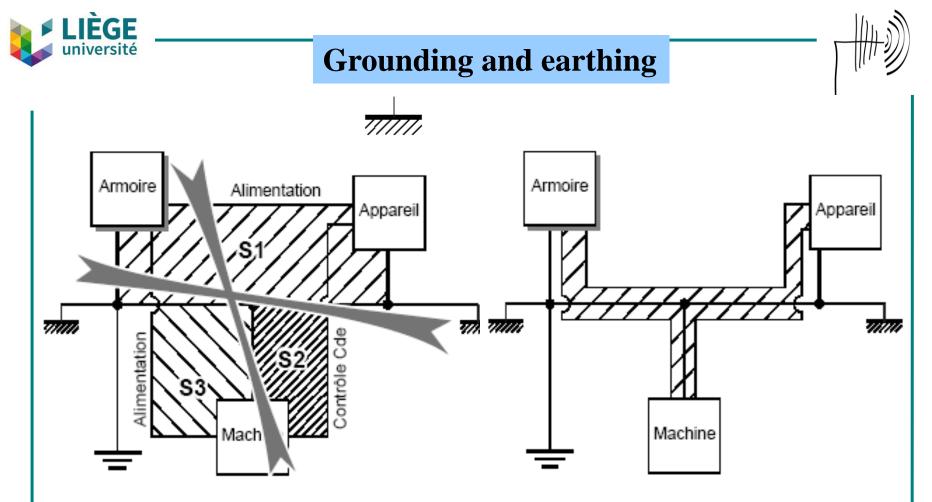


Loop between grounding =

7////

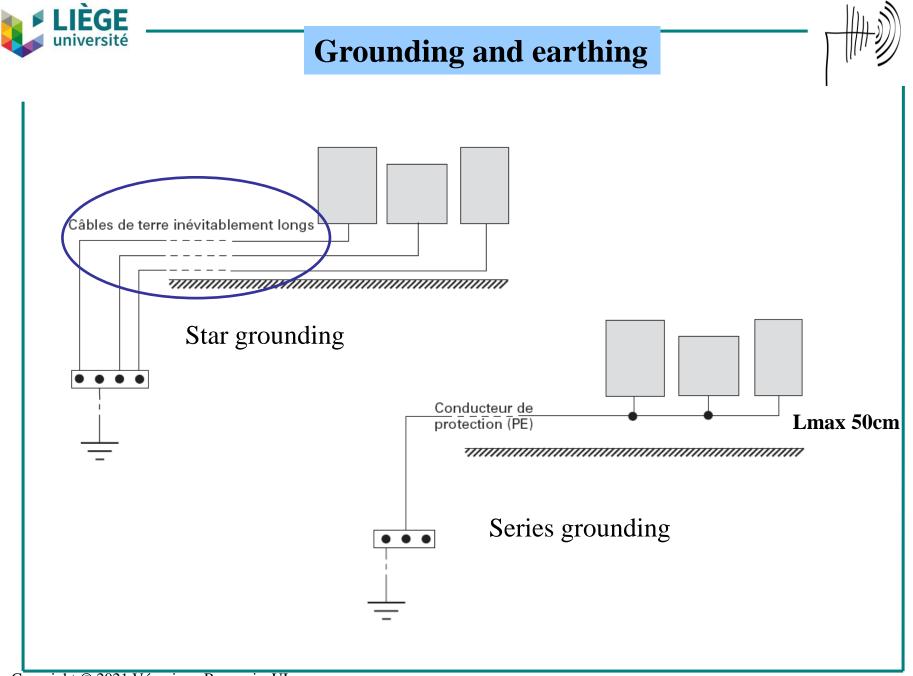
surface beween 2 grounding cables, resulting of a systematic meshing of ground to insure equipotentiality. Solution? To reduce loop size with a

small mesh size.



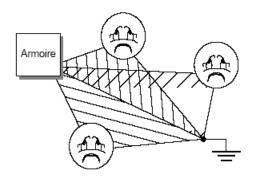
Grounding loop: surface loop between a power/signal cable and a corresponding grounding cable.

Solution? To reduce loop size with a very short distance between power/signal cable and corresponding grounding cable (all along the cables).

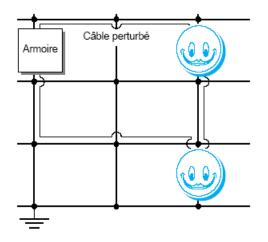


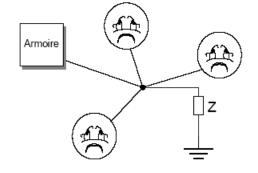


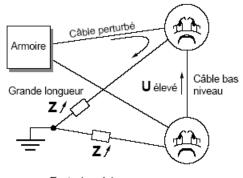




Boucles de masse de grande surface







Forte impédance commune ==> ddp entre les équipements



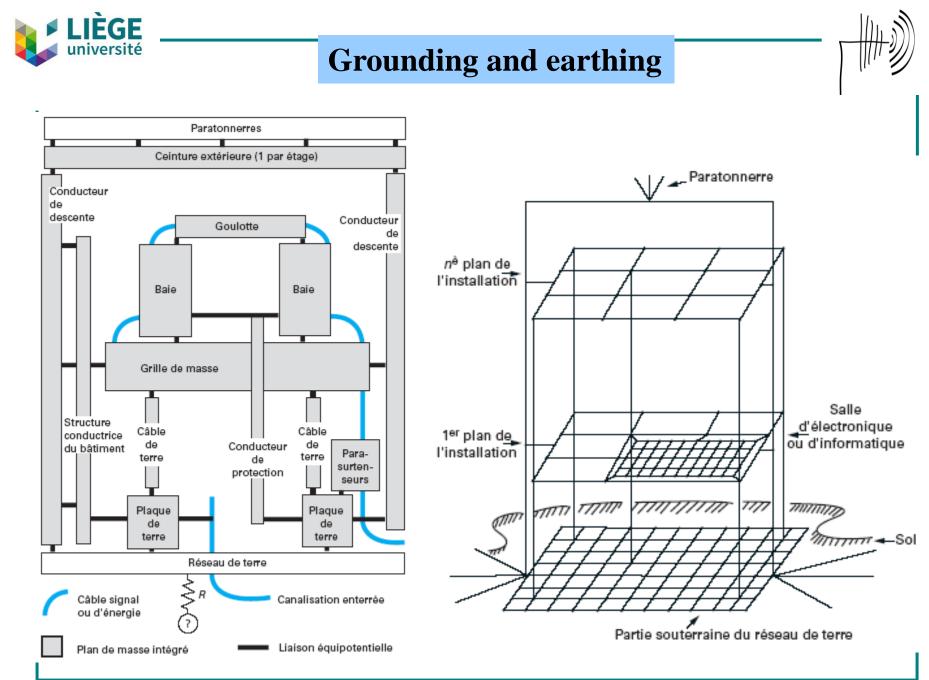


Building:

- ground meshing by level
- connect all metallic structures of building to the ground (pipes, ducts, duckboards...)
- in sensitive zone (computers, data, measurements), consider a small meshed system

Equipment:

- Connect all metallic structures together **Rack:**
- a metal plate in the bottom of the rack
- insulating coating and painting
- good contact between components and metal plate (greenyellow cabling is not sufficient for EMC).



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Shielding

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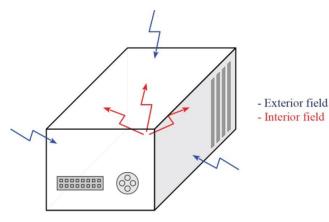






Reasons of Shielding

- Reducing emission:
 - see for related standards
- Improving immunity:
 - radio-frequency magnetic field
 - 50 Hz magnetic field
 - impulsive magnetic field
 - damped oscillating magnetic field
 - see for related standards
- Used locally to protect one sensitive part of a device:
 - internal local problem
 - no corresponding standard



- Important parameters:
 - material,
 - thickness,
 - characteristics of the source,
 - distance from the source,
 - presence of openings
 - presence of traversing conductors





Materials	Relative conductivity in relation to copper	Relative permeability (100 Hz)
	G	μr
Silver	1.05	1
Annealing copper	1.00	1
Gold	0.70	1
Aluminum	0.61	1
Brass	0.26	1
Nickel	0.20	1
Bronze	0.18	1
Tin	0.15	1
Steel, 3% Si	0.10	1,000
Lead	0.08	1
Monel	0.04	1
Stainless steel	0.02	500
78 Permalloy	0.11	15,000
Mu-metal	0.03	13,000

Materials

Constants and physical	properties
------------------------	------------

μ_0	=	$4\pi imes 10^{-7}$	$[H \cdot m^{-1}]$
$arepsilon_0$	=	$1/(36\pi) \times 10^{-9}$	$[F \cdot m^{-1}]$
С	=	$3 imes 10^8$	$[\mathbf{m} \cdot \mathbf{s}^{-1}]$
σ_{copper}	=	$5.8 imes 10^7$	$[S \cdot m^{-1}]$

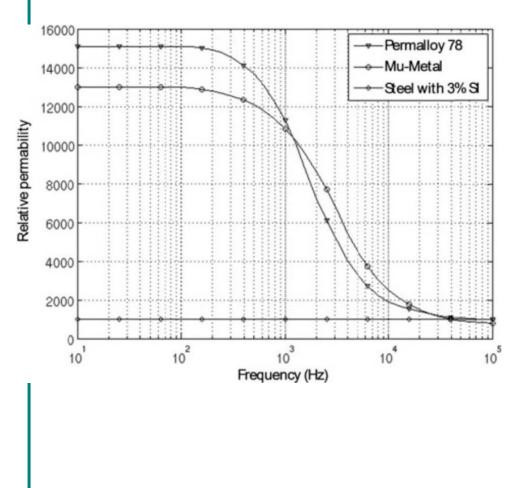
$$\mu = \mu_0 \times \mu_r$$

 $\sigma = G \times \sigma_{copper}$





Effect of frequency on materials



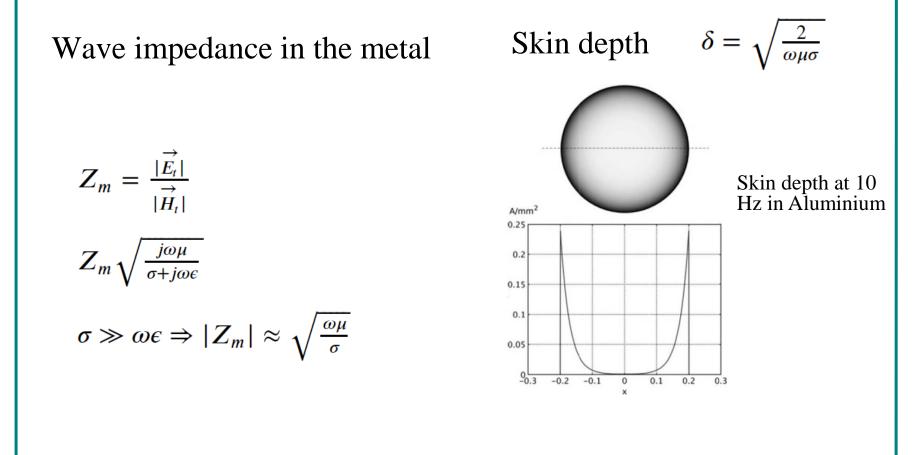
Steel, 3% Si									
Encouron	kHz	MHz GHz							
Frequency	≤10	1	3	10	30	100	1	1.5	10
μr	1,000	700	550	400	300	200	50	10	1

Mu-Metal and steel have very high permeabilities but they quickly decrease with frequency.





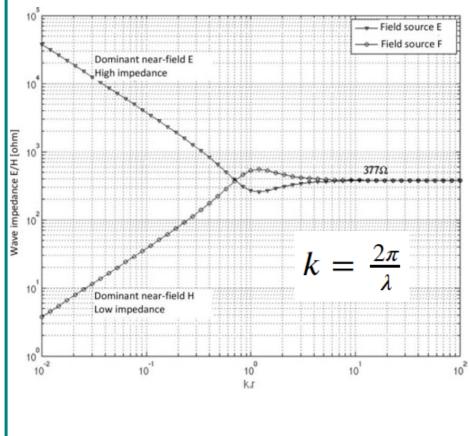
Material wave impedance and skin depth







Incident wave impedance

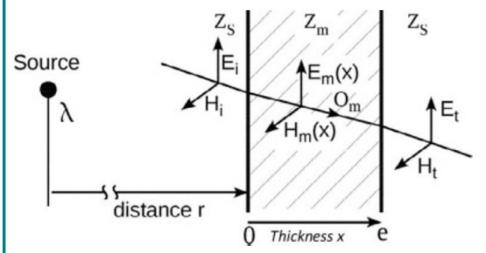


Wave	Wave impedance	
Far field	$Z_s = 120\pi$	$k.r \gg 1$
Near field, E source	$Z_s = \frac{1}{k.r} \times 120\pi$	$k.r \ll 1$
Near field, H source	$Z_s = k.r \times 120\pi$	$k.r \ll 1$

dv/dt area => E source di/dt loop => H source



Expression of attenuation



Attenuation is mainly due to:

- Reflection at x = 0
- Attenuation between 0 and e
- Reflection at x = e



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At x = 0

$$\rho_{AM} = \frac{Z_m - Z_s}{Z_m + Z_s}$$
Source

$$E_m^0 = E_i^0 + E_r^0 = (1 + \rho_{AM})E_i^0 = \frac{2Z_m}{Z_m + Z_s}E_i^0$$

$$H_m^0 = H_i^0 - H_r^0 = (1 - \rho_{AM})H_i^0 = \frac{2Z_s}{Z_m + Z_s}H_i^0$$
Source

$$\int_{H_r}^{H_r} E_r^0 - \int_{H_r}^{L_r} E_r$$



At x = 0:

$$\rho_{AM} = \frac{Z_m - Z_s}{Z_m + Z_s}$$

$$E_m^0 = E_i^0 + E_r^0 = (1 + \rho_{AM}) E_i^0 = \frac{2Z_m}{Z_m + Z_s} E_i^0$$

$$H_m^0 = H_i^0 - H_r^0 = (1 - \rho_{AM}) H_i^0 = \frac{2Z_s}{Z_m + Z_s} H_i^0$$

$$\rho_{MA} = \frac{Z_s - Z_m}{Z_m + Z_s}$$

$$E_t^e = E_m^e + E_r^e = (1 + \rho_{MA}) E_m^e = \frac{2Z_s}{Z_m + Z_s} E_m^e$$

$$H_t^e = H_m^e - H_r^e = (1 - \rho_{MA}) H_m^e = \frac{2Z_m}{Z_m + Z_s} H_m^e$$

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At x = 0:

$$\rho_{AM} = \frac{Z_m - Z_s}{Z_m + Z_s}$$
Source

$$E_m^0 = E_i^0 + E_r^0 = (1 + \rho_{AM})E_i^0 = \frac{2Z_m}{Z_m + Z_s}E_i^0$$

$$H_m^0 = H_i^0 - H_r^0 = (1 - \rho_{AM})H_i^0 = \frac{2Z_s}{Z_m + Z_s}H_i^0$$
Attenuation due to reflections:

$$R = \frac{4Z_m Z_s}{(Z_m + Z_s)^2}$$

$$R_{dB} = -20 \log(\frac{4Z_m Z_s}{(Z_m + Z_s)^2})$$



$$|Z_m| \approx \sqrt{\frac{\omega\mu}{\sigma}}$$

$$\mu = \mu_0 \times \mu_r$$
$$\sigma = G \times \sigma_{copper}$$

$$R_{dB} = -20\log(\frac{4Z_m Z_s}{(Z_m + Z_s)^2})$$

$$Z_m \ll Z_s \Rightarrow R_{dB} = -20\log(\frac{4Z_m}{Z_s})$$

Wave	Wave impedance	
Far field	$Z_s = 120\pi$	$k.r \gg 1$
Near field, E source	$Z_s = \frac{1}{k.r} \times 120\pi$	$k.r \ll 1$
Near field, H source	$Z_s = k.r \times 120\pi$	$k.r \ll 1$

$$k = \frac{2\pi}{\lambda}$$

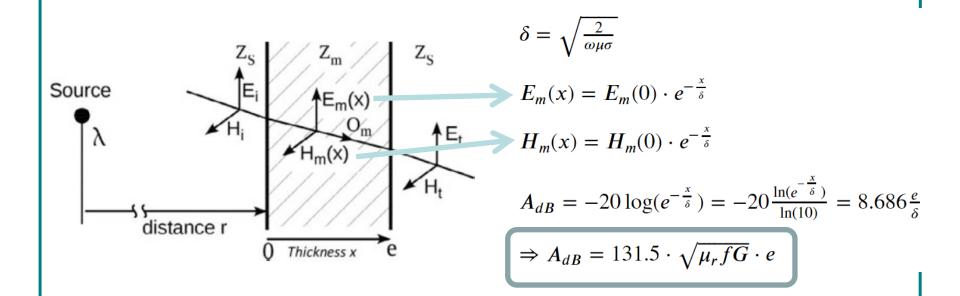
$$c = \lambda f$$

Far field :
$$R_{dB} \approx 168.1 - 10 \log(\frac{\mu_r f}{G})$$

Near field E: $R_{dB} \approx 321.7 - 10 \log(\frac{\mu_r f^3 r^2}{G})$
Near field H: $R_{dB} \approx 14.6 - 10 \log(\frac{\mu_r}{fr^2 G})$



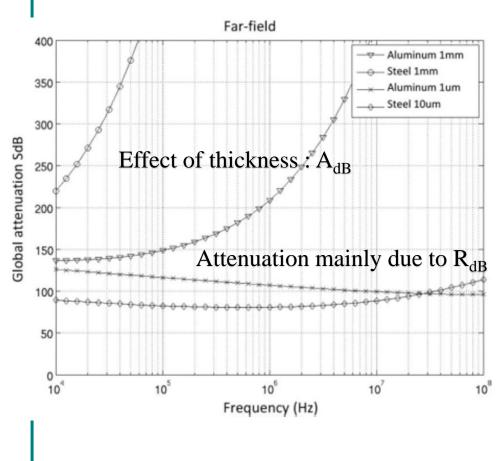
Attenuation: absorption







Use case: far field attenuation for aluminium and steel



Far field :
$$R_{dB} \approx 168.1 - 10 \log(\frac{\mu_r f}{G})$$

 $A_{dB} = 131.5 \cdot \sqrt{\mu_r f G \cdot e}$

	Skin depth (10 kHz)	Wave impedance Z_m (10 kHz)	RdB
Aluminum	$850\times 10^{-6}~{\rm m}$	$47 imes 10^{-6} \Omega$	126 dB
Steel	$66 \times 10^{-6} \mathrm{m}$	$3.7 imes 10^{-3} \Omega$	88 dB

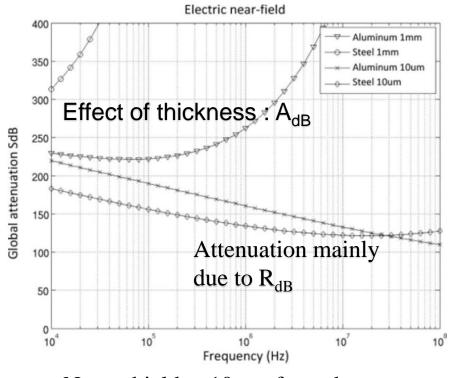
Typical application:

immunity to external radiations





Use case: near field attenuation for aluminium and steel



Note: shield at 10 cm from the source

Near field E: $R_{dB} \approx 321.7 - 10 \log(\frac{\mu_r f^3 r^2}{G})$

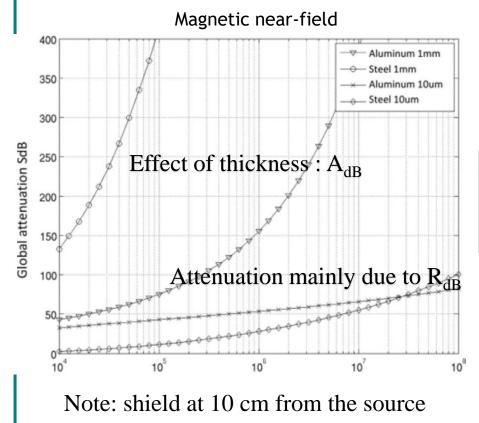
$$A_{dB} = 131.5 \cdot \sqrt{\mu_r f G} \cdot \epsilon$$

Near field	Electrical
Wave impedance Z_s	$18 imes 10^6 \ \Omega$
$R_{dB} \; Steel \; (10 \; kHz)$	$182 \mathrm{dB}$
R _{dB} Aluminum (10 kHz)	220 dB

Typical application

reduce emission of E field sources = traces with high dv/dt

Use case: near field attenuation for aluminium and steel

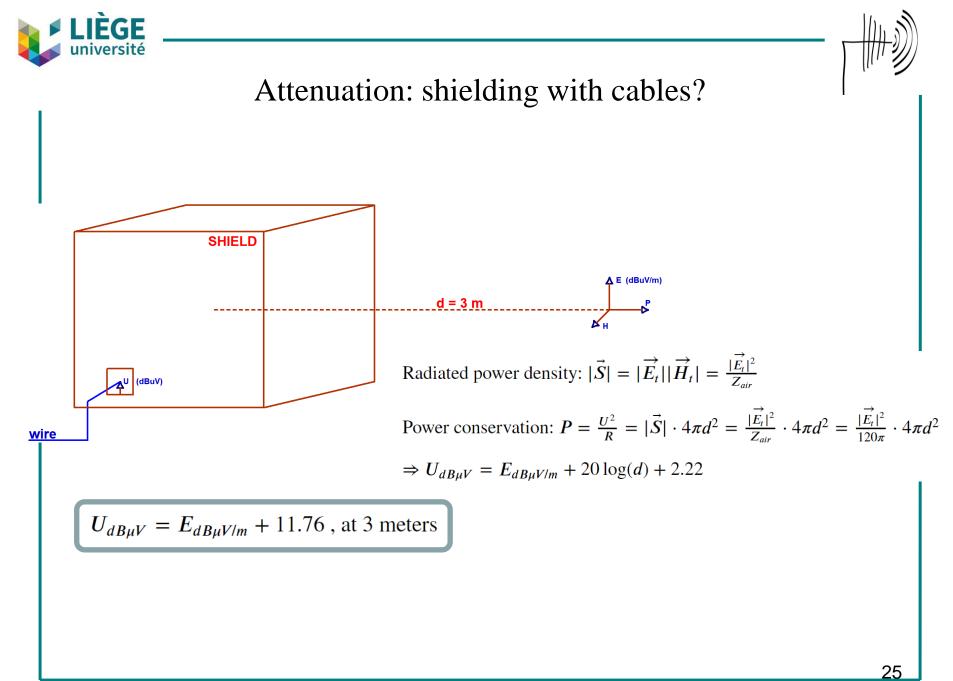


$$R_{dB} = -20 \log(\frac{4Z_m Z_s}{(Z_m + Z_s)^2})$$
$$A_{dB} = 131.5 \cdot \sqrt{\mu_r fG} \cdot e$$

Near field	Electrical	Magnetic
Wave impedance Z_s	$18 imes 10^6 \ \Omega$	$7.9 imes 10^{-3} \Omega$
$R_{dB} \; Steel \; (10 \; kHz)$	182 dB	$1.2~\mathrm{dB}$
$R_{dB} \ Aluminum \ (10 \ kHz)$	220 dB	32 dB

 $Z_m = 3.69m\Omega$ (Steel, 10 kHz)

 $Z_m = 47 \mu \Omega (\text{Alu}, 10 \text{ kHz})$







Attenuation: shielding with cables?

- Expected field $(dB\mu V/m)$ can be estimated using conducted measurements results, assuming that:
 - the cable behaves like an isotropic radiator,
 - the impedance seen by the wire is 50 Ω .

 $U_{dB\mu V} = E_{dB\mu V/m} + 22.22$, at 10 meters

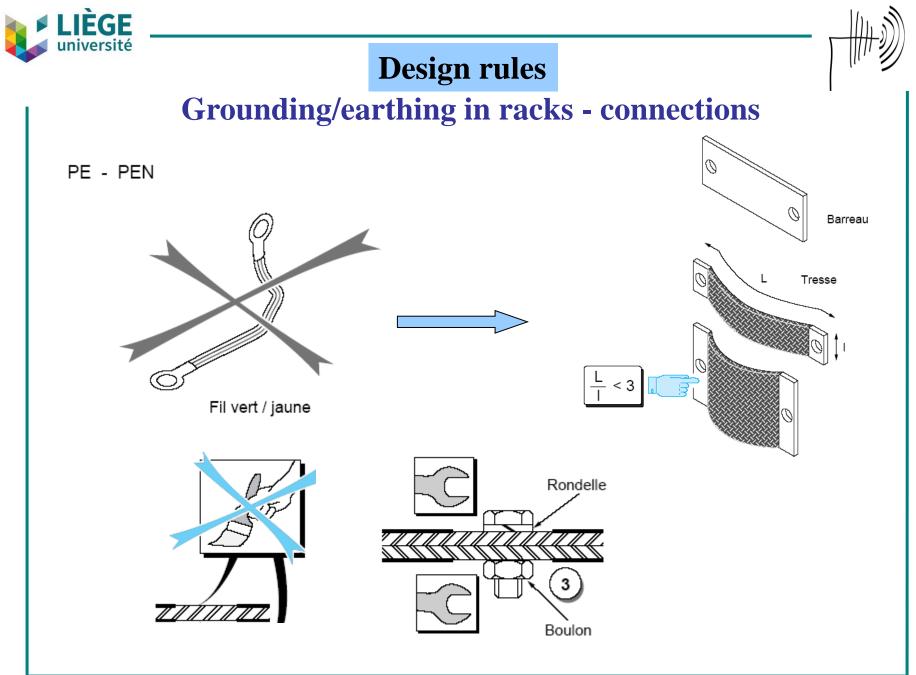
- This rough estimation helps to evalutate radiated emission due to cable by using conducted measurements above 30 MHz, keeping in mind the LISN effective bandwith.
- Can be effective up to about 100, 200 MHz.

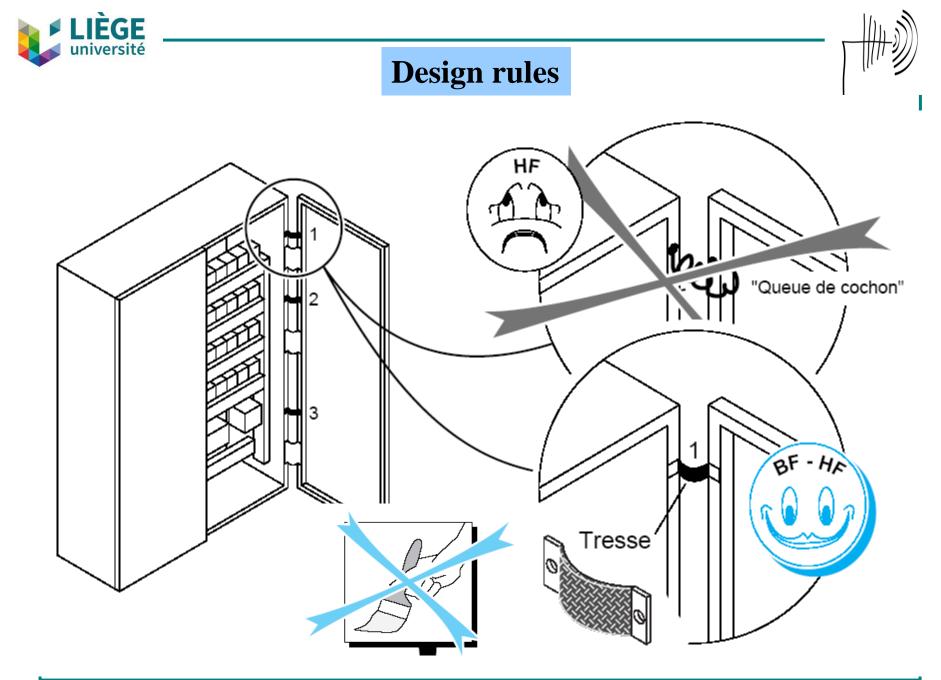


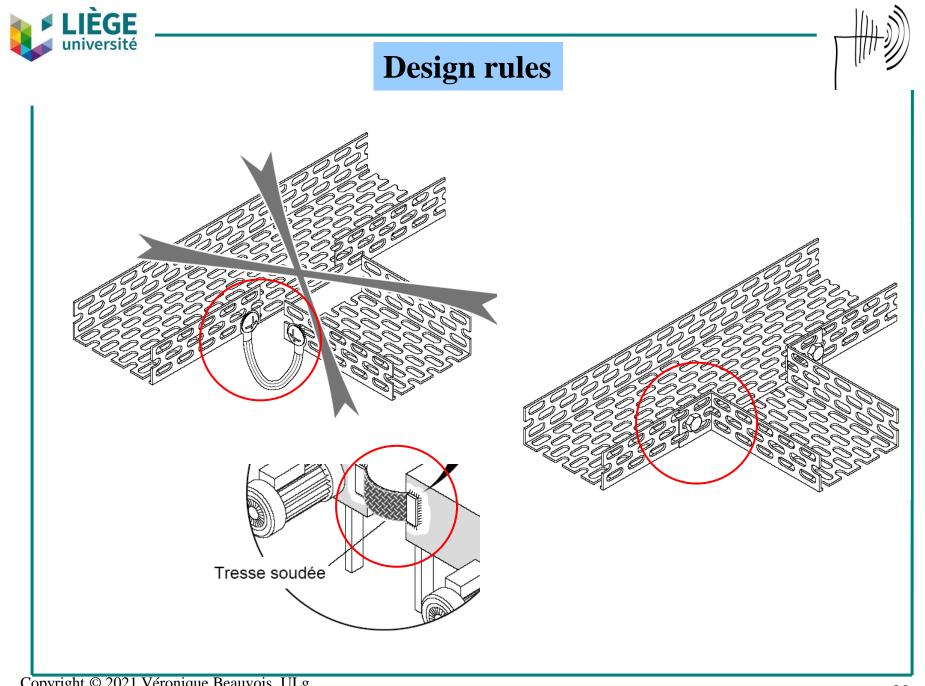


Design rules For electrical circuits

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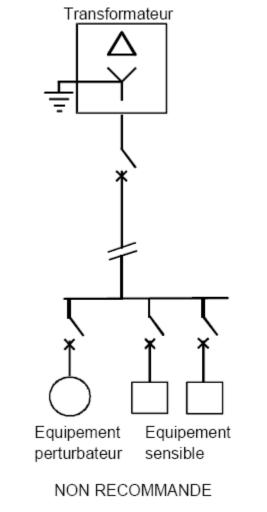


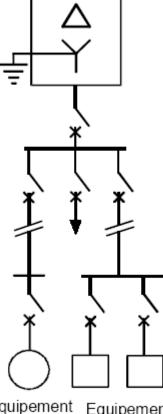






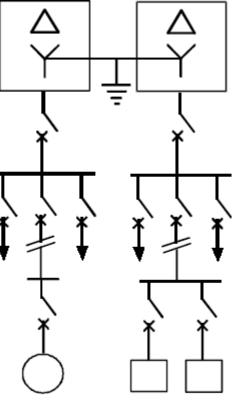
Power supplies management





Equipement Equipement perturbateur sensible

PREFERABLE



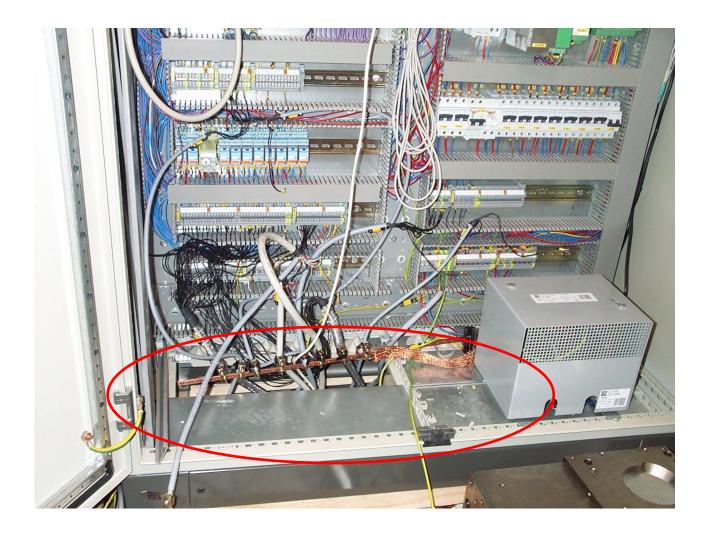
Equipement perturbateur Equipement sensible

EXCELLENT [EN 50174-2]



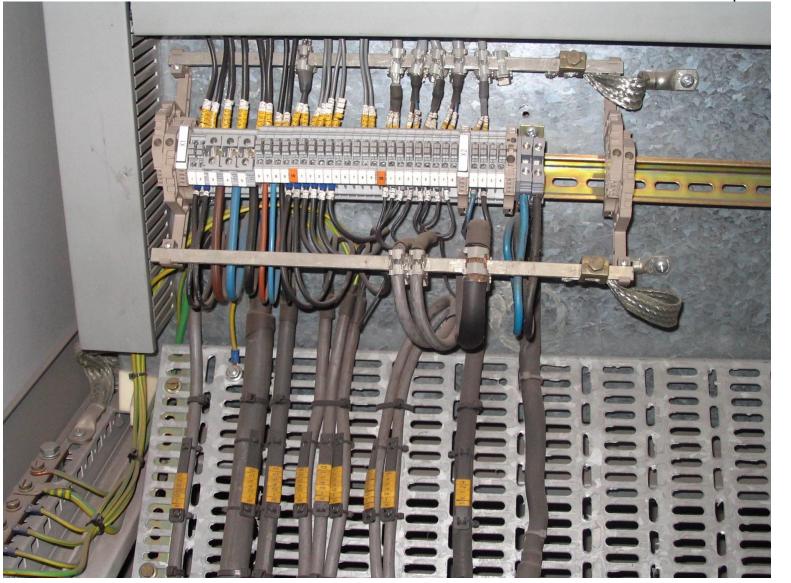


Design rules



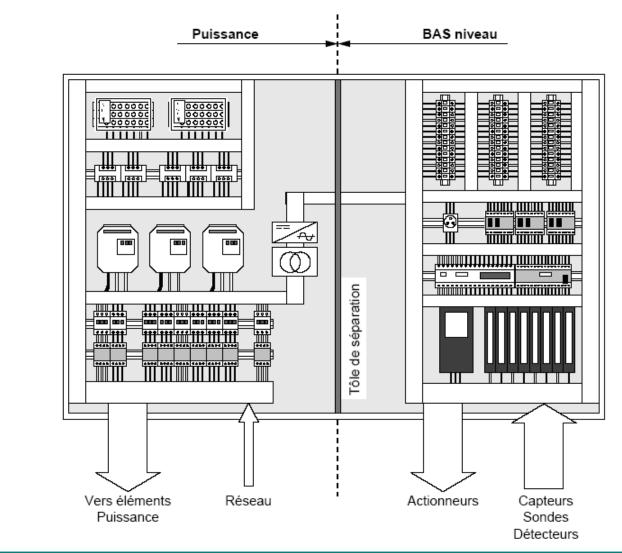




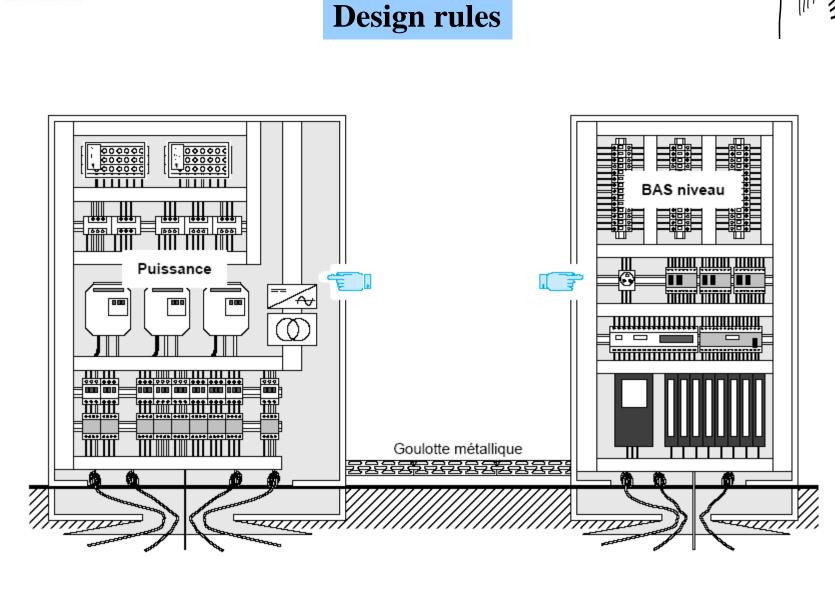




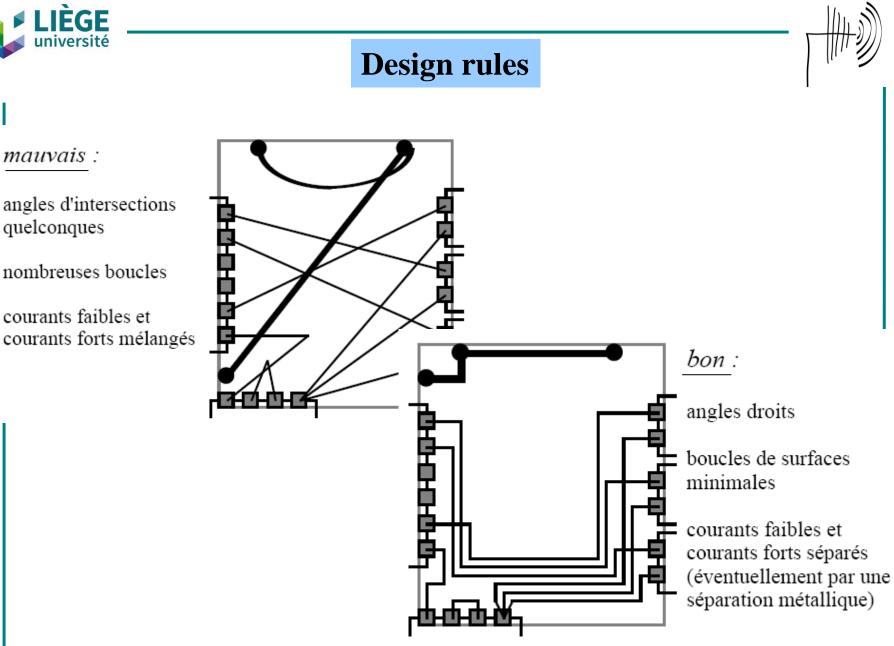
Design rules















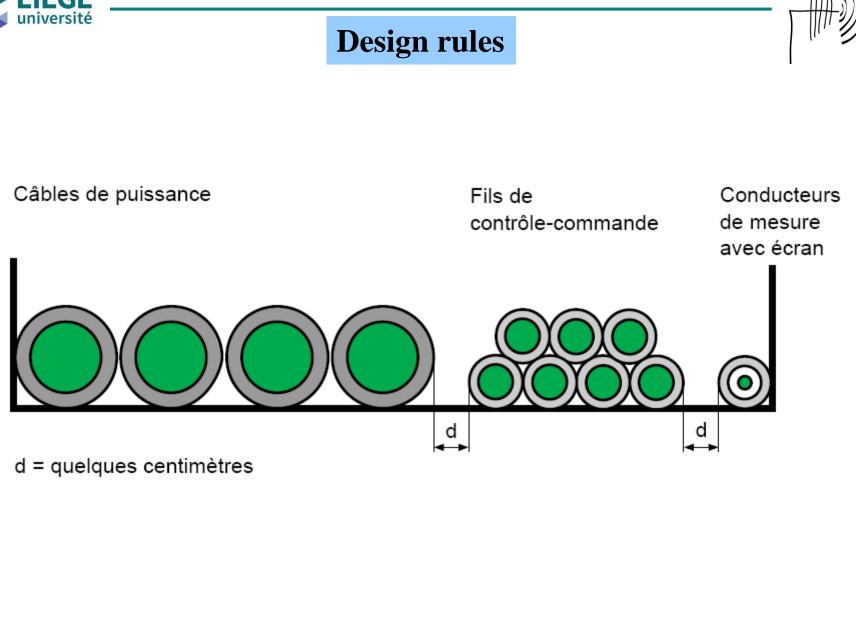
'buissance"

Classe* 1 "analogique

- Equipotentiality of grounding (LF & HF) is ensured
- Do not use sensitive signals and disturbing signals in the same cable

- Reduce the parallel length of sensitive signals cables and disturbing signals cable
- Limit cable lengths
- Shielded cables permits those signals cables in the same cable tray.

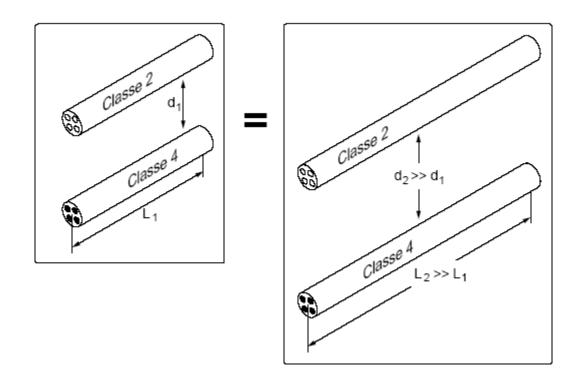








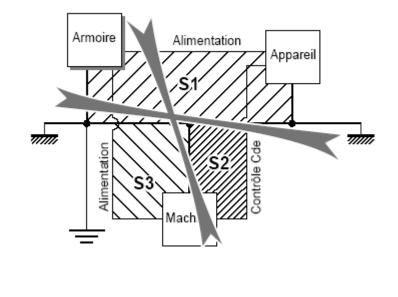
- Keep distance between sensitive cables and disturbing cables (costless and efficient solution) – this distance increases with the length of parallel cables.

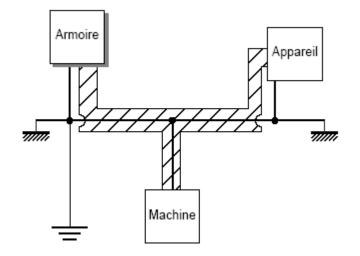






- Reduce grounding loop surfaces

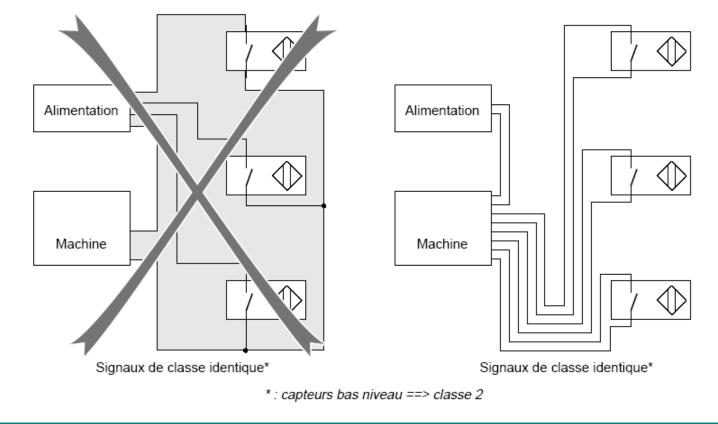






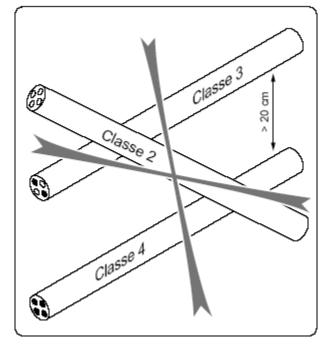


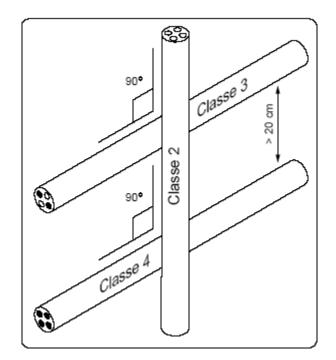
- Signal conductor near grounding conductor







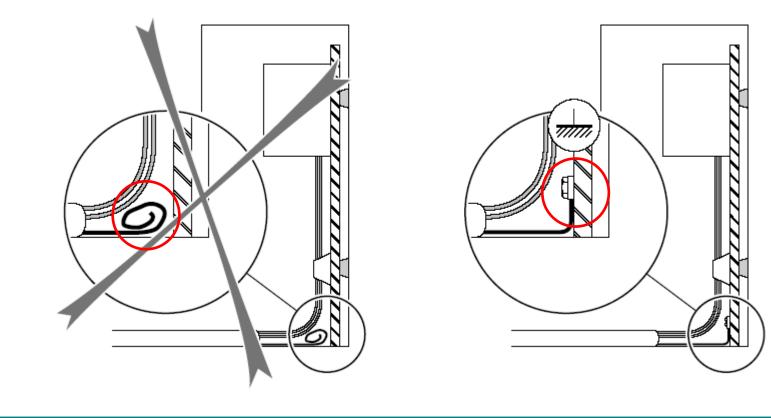






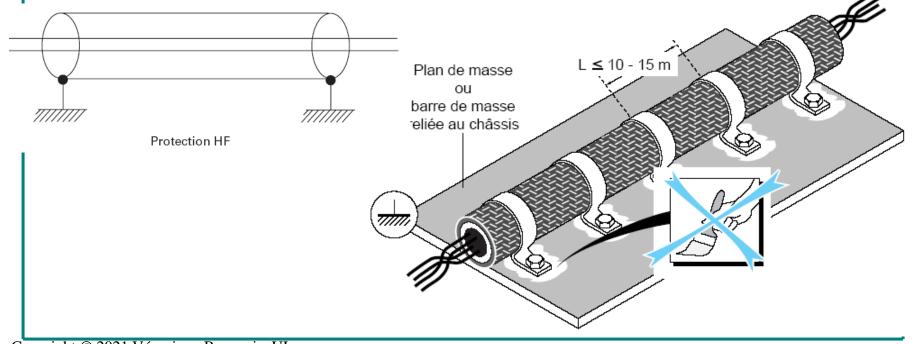


- Any unused conductor should be connected to ground at both ends





- Shielding connections?
 - at both ends?
 - very efficient against external HF disturbances
 - no voltage between cable and ground

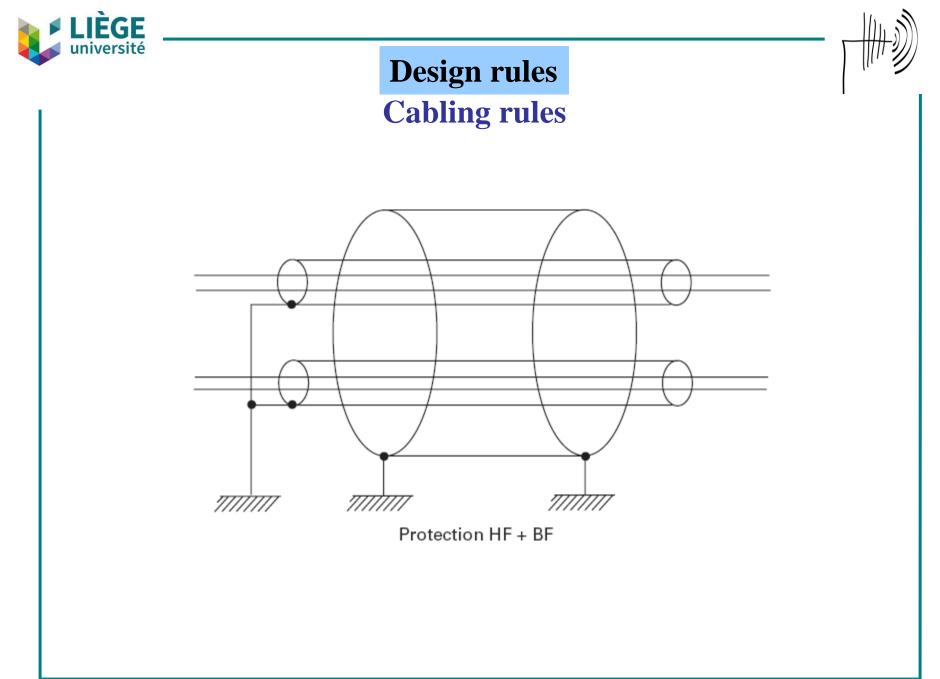






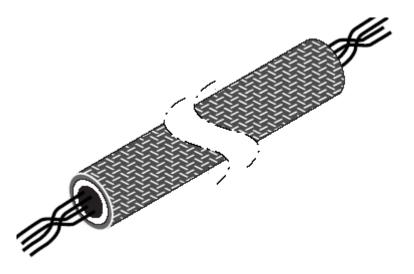
- Shielding connections?
 - at 1 end?
 - not efficient against external HF disturbances
 - to delete low frequency signals in shielding called « ronflette »





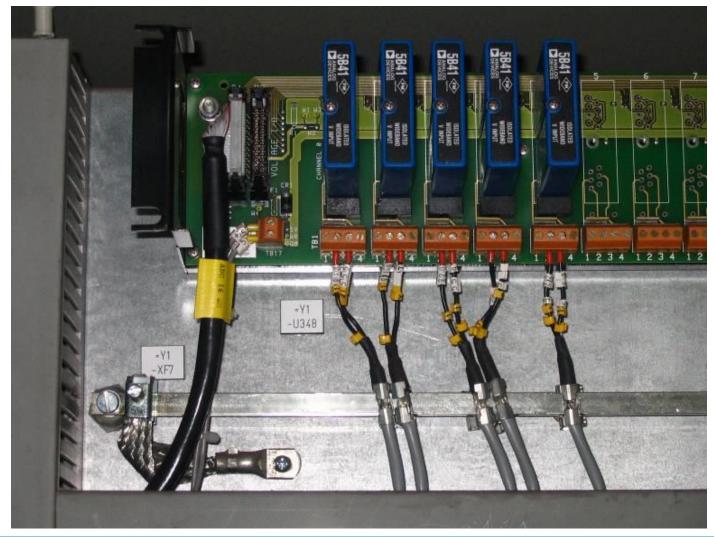


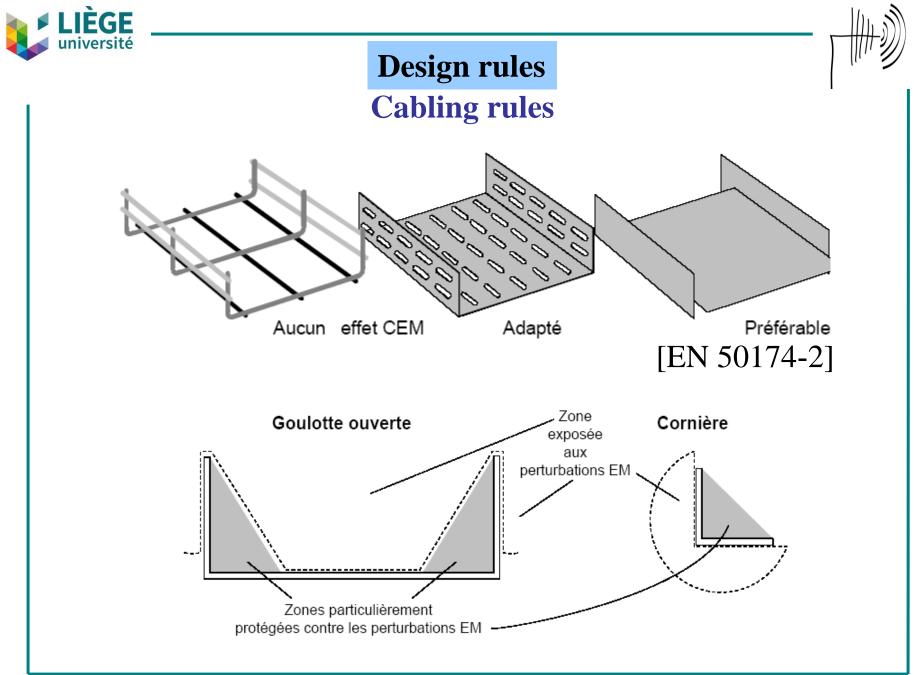
- Shielding connections?
 - not connected?
 - ▲ FORBIDDEN if accessible to touch (voltage between shielding and ground)
 - not efficient against external HF disturbances

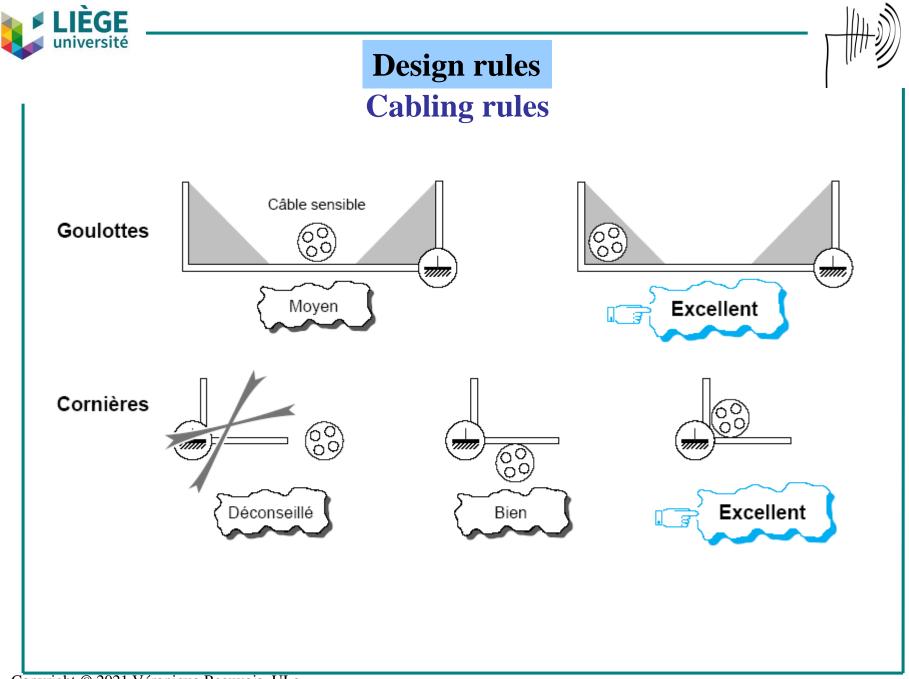


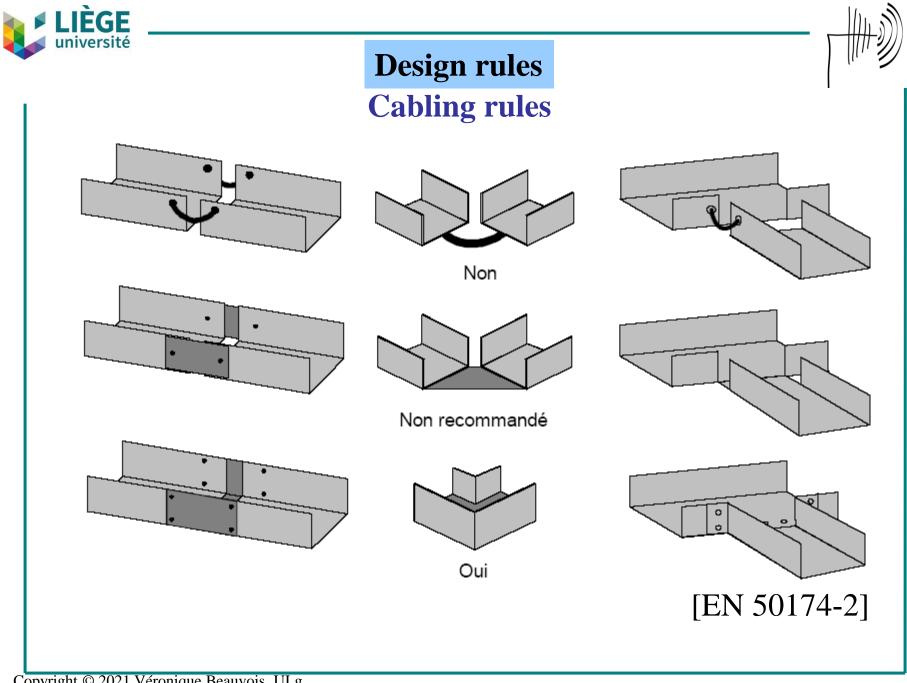
















Design rules For electronic circuits and PCBs (part I)

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Why?

-Frequency is increasing (wireless, Bluetooth)
-Speed is increasing (clock, Mbit/sec)
-t_r and t_f are decreasing
-Components density is increasing (SMD)
-Tracks density /cm² is increasing

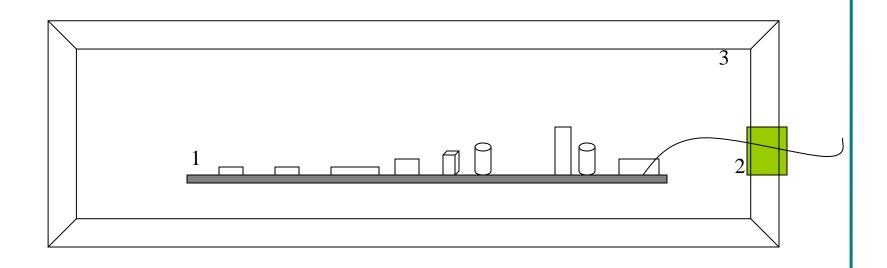


Broadband spectrum interferences PCB design (PCB design software!)



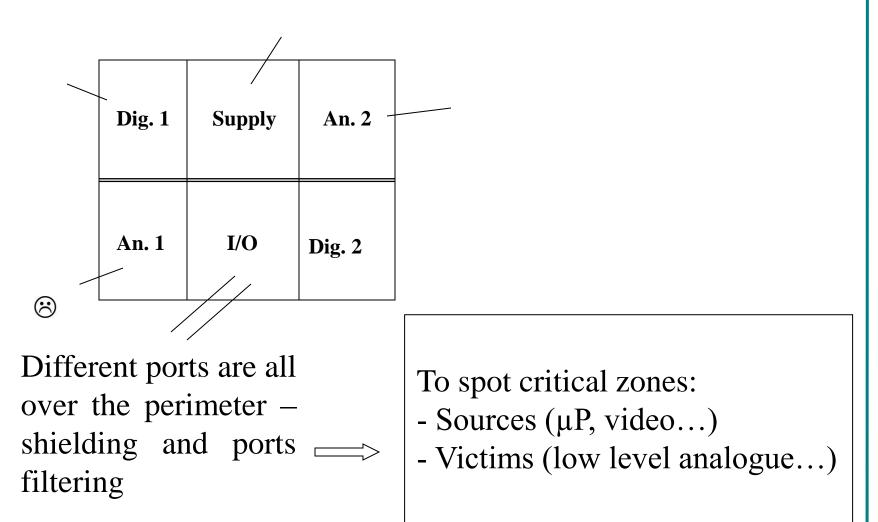
Protections classification:

- Primary: circuit design (decoupling, balanced configuration, speed and bandwidth limitations) PCB design and grounding,
- Secondary: external circuit interfaces, cabling (filtering), connectors,
- Tertiary: full shielding (cost)



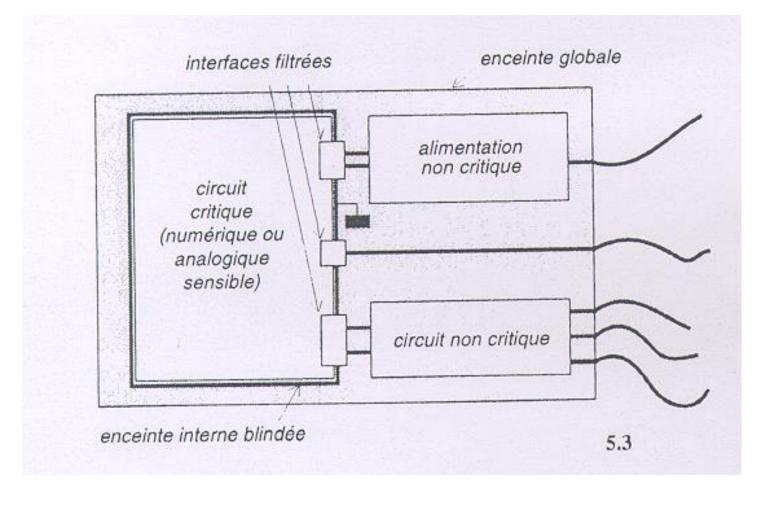


1st step: to take care of the division of the circuit



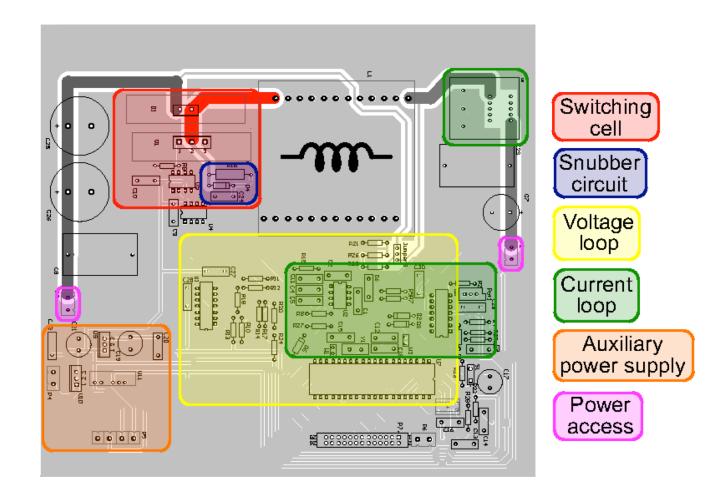


Divided circuit





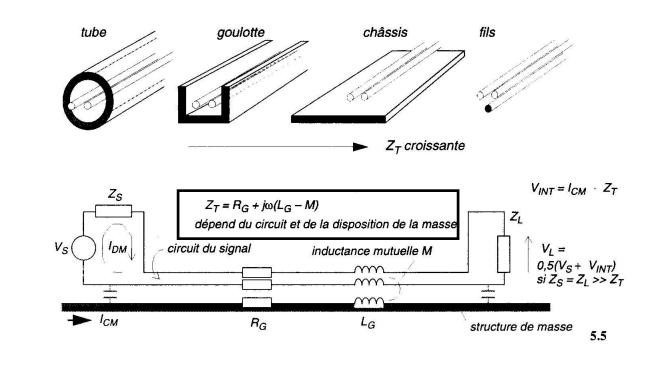
Divided circuit





2nd step: Grounding

- do not confuse ground and earth (PE)
- grounding role: to give a reference for all connections
- low impedance track to send the current to the source
- low transfer impedance solutions

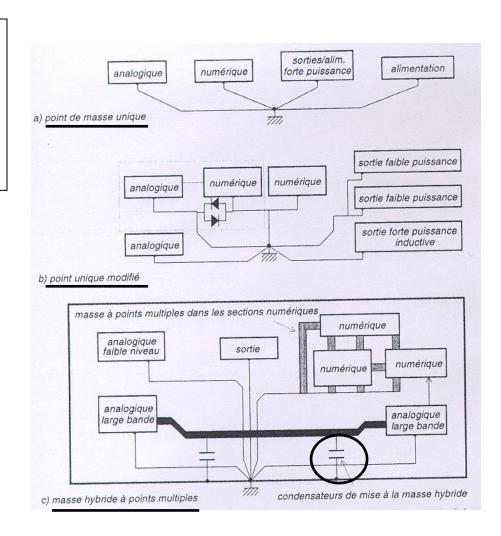




a) To suppress common grounding Z (OK up to some MHz, then Cp et U_{CM} due to length of links).

b) Similar circuits linked together, noisy circuits near grounding point.

c) A lot of short connections $(<0.1\lambda)$ for digital circuits.

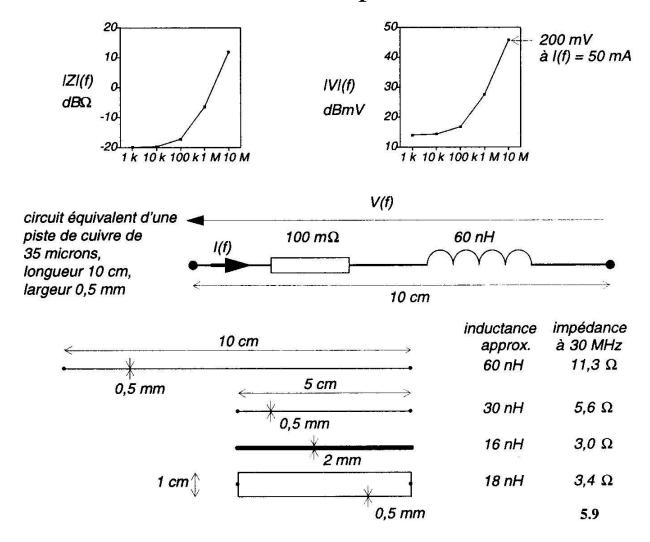




- 1 PCB side/ 1 side versus 2 sides
- Multi-layer PCB (ground plane)
- Reduce impedance
- Grounding track // and near signal track
- Grounding: grid or ground plane
- SMD (to reduce loop surface, length, PCB size)

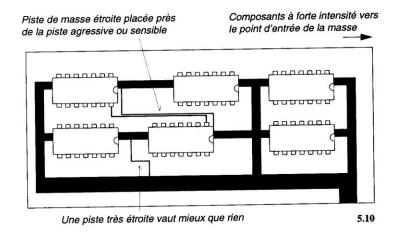


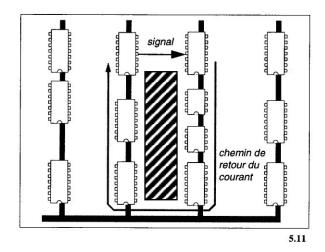
Circuit design and grounding Track impedance





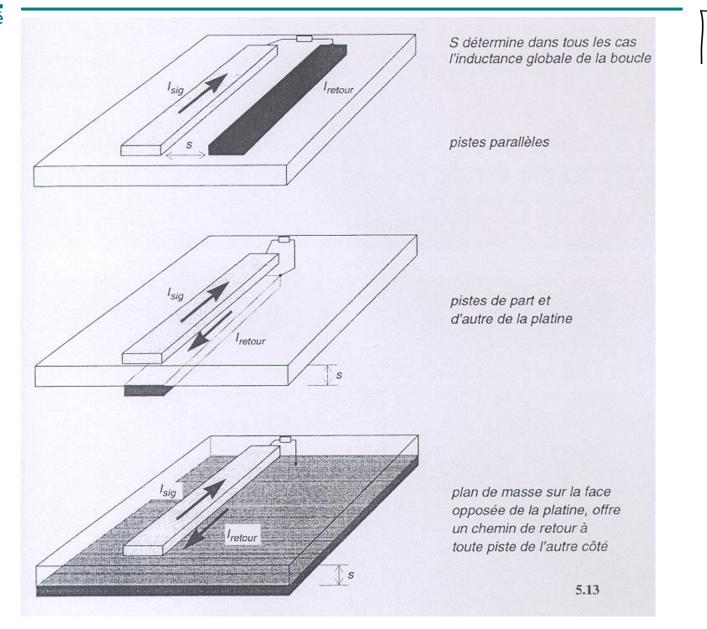






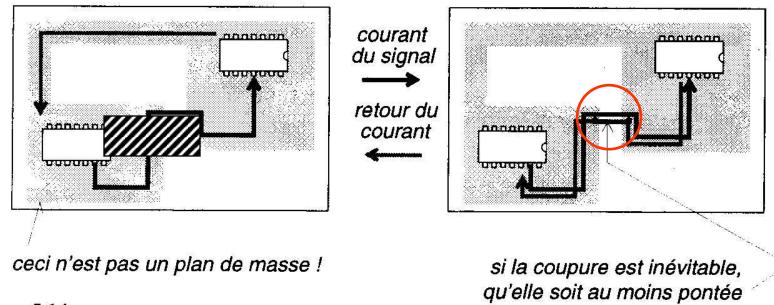
The number of return path for current to ground should be important to reduce L. Tracks with width >> The comb configuration is not a good solution.











5.14

par une piste courte

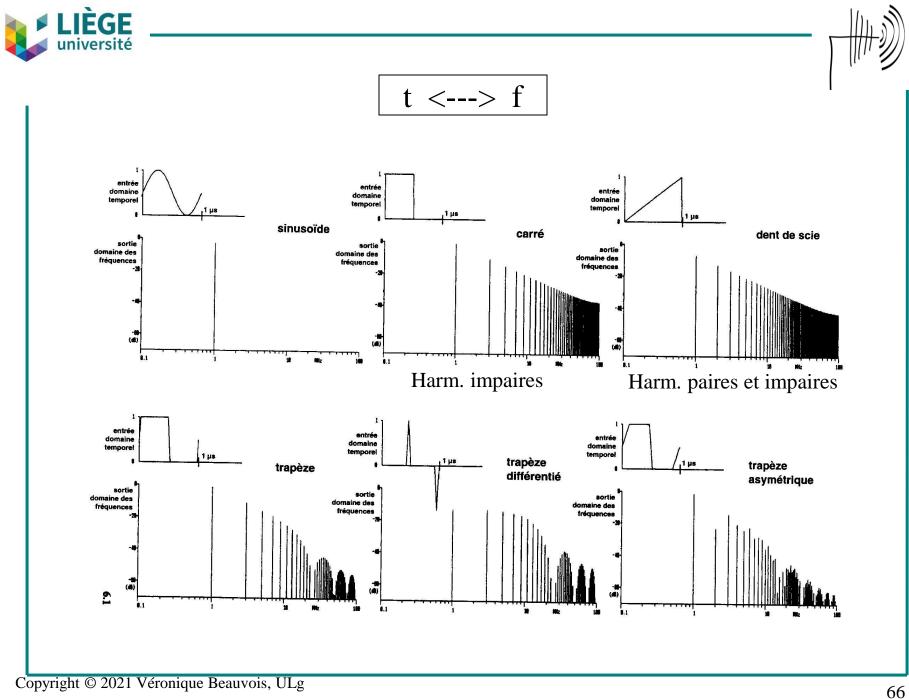
- Do not interrupt ground plane
- If this interruption is mandatory, add a bridge (as short as possible and near the critical track)
- No slot in the ground plane (multi-layer is ideal).

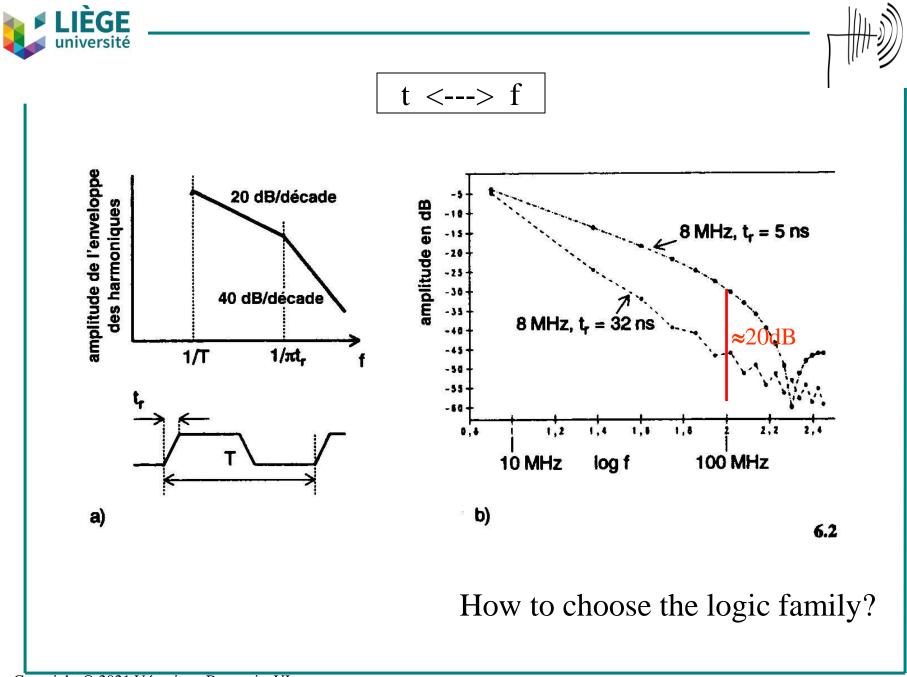


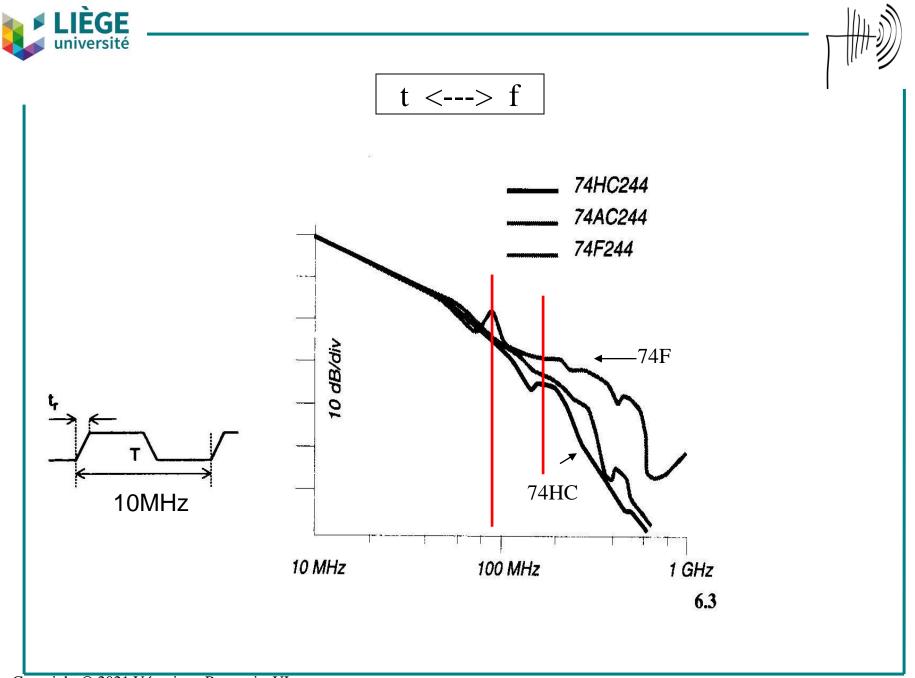


Design rules For electronic circuits and PCBs (part II)

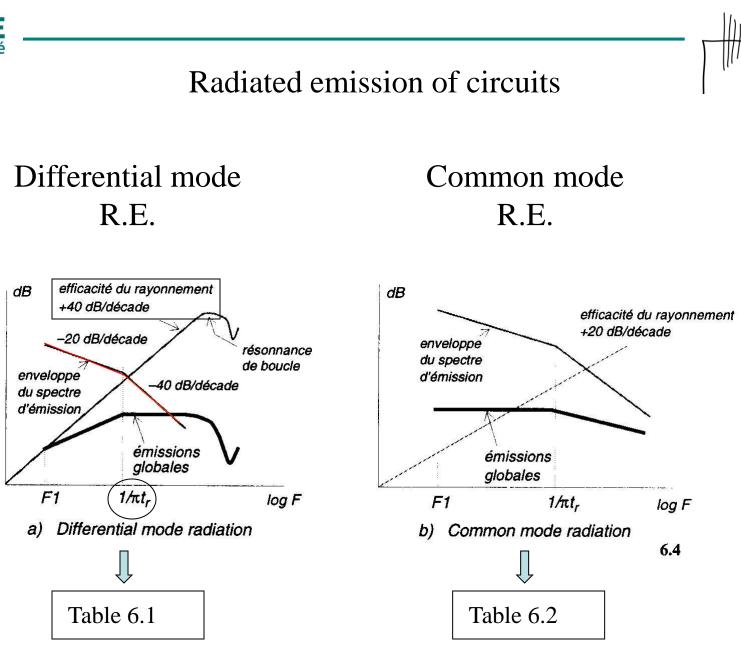
Véronique Beauvois, Ir. 2021-2022

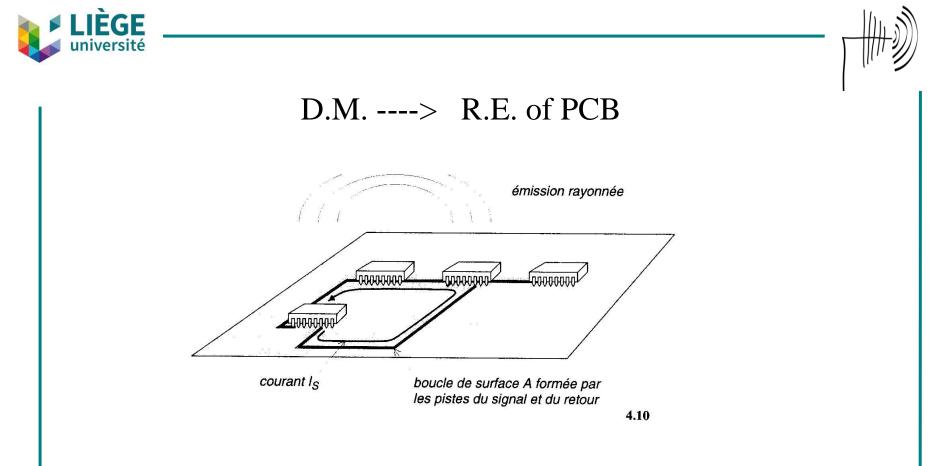












Loop = small if dimensions $< \lambda/4$, means 1m @ 75MHz IC loops could be considered as small up to some 100 MHz Maximum E-field of this loop @ 10 m measurement distance: E (V/m) = 263 x 10⁻¹² x f(MHz)² x A(cm²) x I_s (mA) ---> +40dB/dec





D.M. ----> R.E. of PCB

According to: E (V/m) = 263 x 10^{-12} x f(MHz)² x A(cm²) x I_S (mA) ---> 40 dB/dec

Question: this PCB needs or not an additional shielding? A=10 cm²; Is=20 mA and f=50 MHz E=42 dB μ V/m means 12dB over the limit in class B So if current I and frequency f are fixed, A could not be reduced, a shielding is necessary.



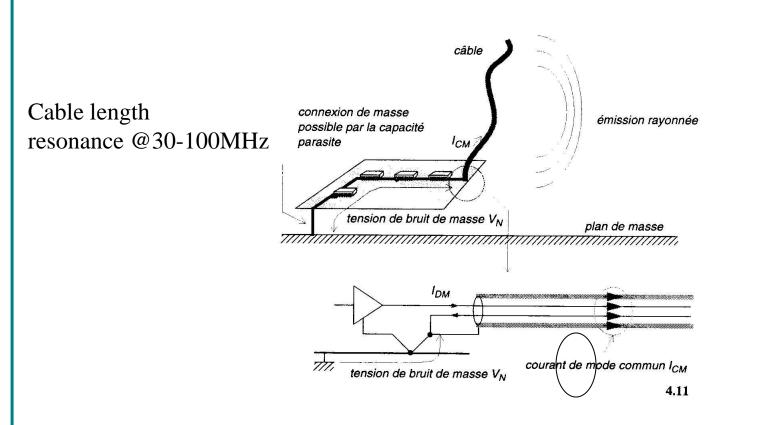


	Familie logique	1 /14	(<u>A</u> I)	Surface de boucle en cm ² ; fréquence d'horloge						
	1 minie rogique	ns	mA	4 MHz	10 MHz	30 MHz	100 MHz			
dynamic commutation current / component	4000B CMOS à 5 V	40	6	1000	400	-	-			
	74HC	6	20	45	18	6	-			
to charge or discharge	74LS	6	50	18	7,2	2,4	-			
the capacitor	74ALS	3,5	50	10	4	1,4	0,4			
-	74AC	3	80	5,5	2,2	0,75	0,25			
	74F	3	80	5,5	2,2	0,75	0,25			
	74AS	1,4	120	2	0,8	0,3	0,15			
	Surface de boucle pour 30 dBµV/m 30 MHz - 230 MHz, 37 dBµV/m 230 MHz - 1000 MHz à 10 m									
Limit EN 55022 cl.B	<u>Utilisation</u> : prenons l'exemple de la famille 74ALS avec F _{clk} = 30 MHz. Le cas le plus défavorable est à 150 MHz (5 ^{ème} harmonique)									
	L'analyse de Fourier de la source de courant, en utilisant la section C.7 avec $(t + t_r) /T = 0.5$; T = 33,3 ns; t _r = 3,5 ns et l =50 mA, donne 3,83 mA pour l ₍₅₎ , le courant du cinquième harmonique.									
	De l'équation (4.6), pour un champ E de 30 dBµV/m et l ₍₅₎ comme ci-dessus à 150 MHz, la surface de boucle admissible est de 1,395 cm ² (arrondi à 1,4 dans le tableau).									
	Tableau 6.1 – Émi						ermise. +			





C.M. ----> R.E. of PCB

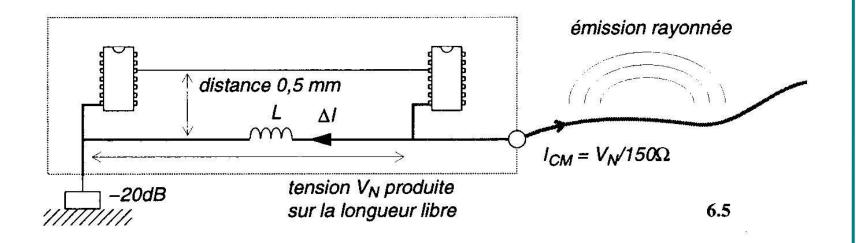


 $E (V/m) = 1,26 \times 10^{-4} \times f(MHz) \times L(m) \times I_{MC} (mA)$

if the cable is represented by a short monopole (L< $\lambda/4$) @ 10m of the ground e.g. 1m of cabling, E = 42dB μ V/m, then Is = 20 μ A (/1000#I_{MD})



C.M. ----> R.E. of PCB



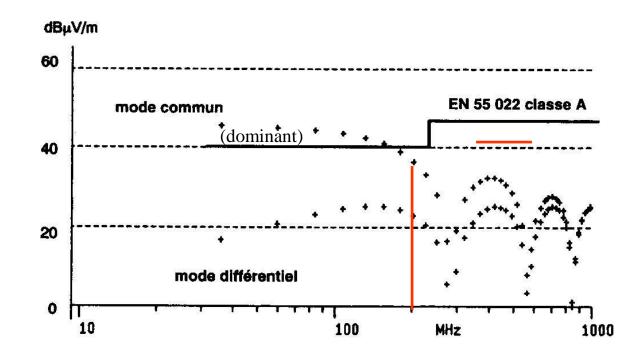
CM voltage to cable, ΔI on ground path Differential noise voltage $V_N = \Delta I.j\omega.L$ (between reference ground and cable connection) $Z \approx 150\Omega$ (constant with f)



00B CMOS à 5 V HC	ns 40	mA 6	4 MHz	10 MHz	30 MHz	100 MHz				
	40	6	100							
нс	1		180	75	•.	-				
	6	20	8,5	3,2	1	-				
LS	6	50	3,25	1,3	0,45	-				
ALS	3,5	50	1,9	0,75	0,25	0,08				
AC	3	80	1	0,4	0,14	0,05				
F	3	80	1	0,4	0,14	0,05				
AS	1,4	120	0,4	0,15	0,05	-				
longueur du câble = 1 m ; agencement : pistes parallèles de 0,5 mm distantes de 0,5 mm (2,8 nH/cm). Utilisation : prenons par exemple la famille 74HC avec F _{clk} = 10 MHz. Le cas le plus défavorable est à 90 MHz (9ème harmonique). À partir de l'équation (4.7), pour une intensité de champ E de 30 dBμV/m et 1 m de câble, I _{CM} doit être égal à 2,8 μA.										
Selon $V_N = I_{CM} \times 150$, avec l'atténuation de couplage de 20 dB, $V_N = 4,18$ mV.										
L'analyse de Fourier de la source de courant, en utilisant la section C.7 avec $(t + t_r)/T = 0.5$; T = 100 ns ; $t_r = 6$ ns et l = 20 mA, donne 0,826 mA pour l ₍₉₎ , le courant du neuvième harmonique.										
Ensuite, suivant L = $V_N/2\pi fl(9)$, l'inductance aux bornes de laquelle on peut admettre V_N à $I_{(9)}$ et 90 MHz est de 8,95 nH, soit 3,19 cm autorisés à 2,8 nH/cm.										
	00 MHz à 10 m ; gueur du câble = 1 n 8 nH/cm). lisation : prenons pa favorable est à 90 M partir de l'équation (4 doit être égal à 2,8 lon $V_N = I_{CM} \times 150$, a halyse de Fourier de 100 ns ; t _r = 6 ns et monique. suite, suivant L = V_N	AC 3 F 3 AS 1,4 Ingueur de piste autorisée po 00 MHz à 10 m ; 10 gueur du câble = 1 m ; agen 8 nH/cm). Ilisation : prenons par exemp favorable est à 90 MHz (9èm bartir de l'équation (4.7), pou 1 doit être égal à 2,8 μ A. 1 don V _N = I _{CM} × 150, avec l'att halyse de Fourier de la source 1 100 ns ; t _r = 6 ns et I = 20 m monique. Suite, suivant L = V _N /2 π fl(9) et 90 MHz est de 8,95 nH, so	AC380AC380F380AS1,4120ngueur de piste autorisée pour 30 dE00 MHz à 10 m ;igueur du câble = 1 m ; agencement i8 nH/cm).lisation : prenons par exemple la famfavorable est à 90 MHz (9ème harmopartir de l'équation (4.7), pour une interdoit être égal à 2,8 μ A.lon V _N = I _{CM} × 150, avec l'atténuationhalyse de Fourier de la source de cou100 ns ; t _r = 6 ns et I = 20 mA, donnmonique.suite, suivant L = V _N /2 π fl(9), l'inductet 90 MHz est de 8,95 nH, soit 3,19 c	AC3801AC3801F3801AS1,41200,4ngueur de piste autorisée pour 30 dBµV/m 30 MHz00 MHz à 10 m ;igueur du câble = 1 m ; agencement : pistes parallè8 nH/cm).lisation : prenons par exemple la famille 74HC avecfavorable est à 90 MHz (9ème harmonique).partir de l'équation (4.7), pour une intensité de chandoit être égal à 2,8 µA.lon $V_N = I_{CM} \times 150$, avec l'atténuation de couplagehalyse de Fourier de la source de courant, en utilisation noingue.suite, suivant L = $V_N/2\pi$ fl(9), l'inductance aux bornet 90 MHz est de 8,95 nH, soit 3,19 cm autorisés à	AC38010,4F38010,4AS1,41200,40,15Ingueur de piste autorisée pour 30 dBµV/m 30 MHz - 230 MHz, 300 MHz à 10 m ;igueur du câble = 1 m ; agencement : pistes parallèles de 0,5 mm8 nH/cm).Ilisation : prenons par exemple la famille 74HC avec $F_{dk} = 10$ MHfavorable est à 90 MHz (9ème harmonique).partir de l'équation (4.7), pour une intensité de champ E de 30 dEdoit être égal à 2,8 µA.lon $V_N = I_{CM} \times 150$, avec l'atténuation de couplage de 20 dB, V_N =halyse de Fourier de la source de courant, en utilisant la section 0100 ns ; $t_r = 6$ ns et l = 20 mA, donne 0,826 mA pour $I_{(9)}$, le coursuite, suivant L = $V_N/2\pi fl(9)$, l'inductance aux bornes de laquelleet 90 MHz est de 8,95 nH, soit 3,19 cm autorisés à 2,8 nH/cm.	AC38010,40,14F38010,40,14AS1,41200,40,150,05Ingueur de piste autorisée pour 30 dBµV/m 30 MHz - 230 MHz, 37 dBµV/m 2300 MHz à 10 m ; igueur du câble = 1 m ; agencement : pistes parallèles de 0,5 mm distantes de 8 nH/cm).lisation : prenons par exemple la famille 74HC avec $F_{dk} = 10$ MHz. Le cas le platorable est à 90 MHz (9ème harmonique).partir de l'équation (4.7), pour une intensité de champ E de 30 dBµV/m et 1 m c doit être égal à 2,8 µA.lon $V_N = I_{CM} \times 150$, avec l'atténuation de couplage de 20 dB, $V_N = 4,18$ mV.halyse de Fourier de la source de courant, en utilisant la section C.7 avec (t + t, 100 ns ; t, = 6 ns et l = 20 mA, donne 0,826 mA pour $I_{(9)}$, le courant du neuviè monique.suite, suivant L = $V_N/2\pi fl(9)$, l'inductance aux bornes de laquelle on peut adm et 90 MHz est de 8,95 nH, soit 3,19 cm autorisés à 2,8 nH/cm.				



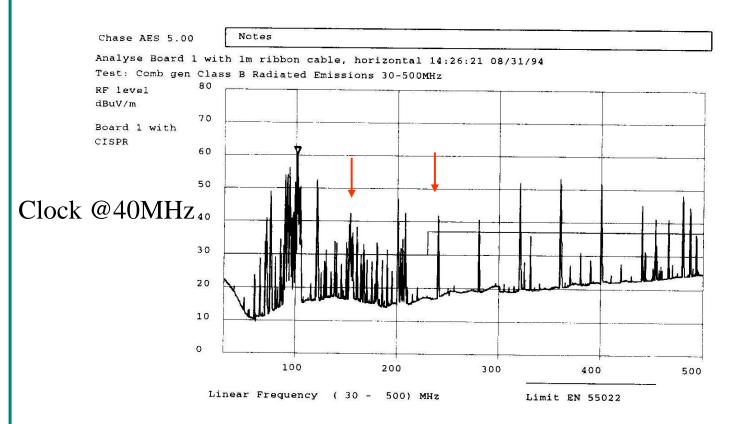
R.E. - Comparaison CM / DM



For the same signal in DM or CM trapezoidal @12MHz, with t_r and t_f 3.5ns CM Ipk 0.1mA in cable, with L 2m DM 20mA in a loop of 5cm² E (V/m) = 263 x 10⁻¹² x f(MHz)² x A(cm²) x I_S (mA) loop-IC E (V/m) = 1,26 x 10⁻⁴ x f(MHz) x L(m) x I_{MC} (mA) antenna-cable



R.E. > main source processor clock



Commercial standards: no difference between N.B. and B.B.

- To reduce N.B. with buffer on lines and take care of ground plane.
- To reduce B.B. sources on data lines, video...